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TITLE: Unitary tuned port and loudspeaker frame

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Referring briefly to FIGS. 2 and 3 wherein the details of the basket 12 are separately illustrated, it is seen that the basket 12 is generally oval in shape. The basket 12 is preferably a cast or stamped one-piece construction of steel or aluminum, but alternatively may be an injection molded plastic or other suitable material which provides a rigid unitary construction.

After the duct 256 is secured in place in the basket 212, they are preferably permanently joined together in a suitable manner to resist the